

# Hand Seamers



Die-Cast Zinc Jaws

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**S5R**  
Compact 5 in. (127 mm) Jaws  
with Big 2 in. (51 mm) Bending Depth

**S9R**  
Big 9 in. (229 mm) Jaws  
with 2 in. (51 mm) Bending Depth

## Easy Folding Bends without ruining paint finish!

Die cast zinc jaws are gentle on painted or coated metal surfaces and ideal for making clean and accurate bends and seams in aluminum roof flashing, coil stock or fascia.

The jaws feature depth graduations in 1/4 inch (6.35 mm) increments to a maximum 2-inch (50.8 mm) bending depth. The jaws of these large die cast seamers are bowed so that they will hold firmly and evenly across the entire jaw width even when engaged on very light material. The large surface coverage of these jaws also has an appeal for limited flattening / straightening tasks in light gauge painted steel. These Seamers are not warranted for use as a striking tool or for prying or bending heavy ferrous sheet metal. Durable construction offers long, dependable service life under normal use. These tools also feature rust resistant nickel plating.

### 3 in. Hand Seamer

### 3 in. Offset Hand Seamer

### 6 in. Hand Seamer



**S2R**  
3-1/4 in. (83 mm) Jaws

**S3R**  
3-1/4 in. (83 mm) Jaws  
with Offset Handles

**S6R**  
6 in. (152 mm) Jaws

Precise vee-notched depth graduations on jaws are in 1/4 in. (6.4 mm) increments.

Jaws are drop forged, high impact steel. Hardened steel handles resist abuse. Powerful compound leverage design. Tool also features rust resistant nickel plating. The S6R features wide 6 in. jaws that produce uniform, accurate bends in sheet steel and non-ferrous metals with greater control and efficiency. Wider jaws also minimize buckling and bowing of metal. Fewer strokes are required to bend and straighten angles. Designed for all the metal trades, including HVACR installation, roofing and siding applications and commercial building and remodeling.

Catalog Number	Description	Jaw Depth in. (mm)	Jaw Width in. (mm)	Variable Leverage Ratio (High / Low) throughout stroke	Jaws	Length in. (mm)	Net Wt. oz. (g)
S5R	5 in. Hand Seamer	2 (50.8)	5 (127)	4.7 to 1.0 - 7.1 to 1.0	Die Cast Zinc	9 (229)	22 (624)
S9R	9 in. Hand Seamer	2 (50.8)	9 (229)	4.7 to 1.0 - 7.1 to 1.0	Die Cast Zinc	9 (229)	28 (794)
S2R	3 in. Hand Seamer	1-1/4 (31.8)	3-1/4 (83)	4.7 to 1.0 - 7.1 to 1.0	High Carbon Steel Forgings	8 (203)	24 (680)
S3R	3 in. Offset Hand Seamer	1-1/4 (31.8)	3-1/4 (83)	4.7 to 1.0 - 7.1 to 1.0	High Carbon Steel Forgings	8 (203)	24 (680)
S6R	6 in. Hand Seamer	1-1/4 (31.8)	6 (152)	4.7 to 1.0 - 7.1 to 1.0	High Carbon Steel Forgings	8 (203)	30 (851)
<b>CAPACITIES</b>	<b>Material</b>	<b>Aluminum</b>	<b>Copper</b>	<b>Stainless Steel 26 Gauge</b>	<b>Galvanized Steel 24 Gauge</b>	<b>Mild Steel 24 Gauge</b>	
S5R / S9R	inches (mm)	0.029 (0.74)	—	—	—	—	
S2R / S3R / S6R	inches (mm)	0.035 (0.89)	0.023 (0.58)	0.018 (0.46)	0.028 (0.71)	0.024 (0.61)	

Replacement Spring for Hand Tools

5018 Fits All models on this page